

9410 - 20 Ave N.W. Edmonton, Alberta, Canada T6N 0A4

Tel: (780) 437-9100 / Fax: (780) 437-7787

May 08, 2024

Attention: Scott Islip

ROUND ENGINEERING INC

10 SEGWUN ROAD

WATERDOWN, ON L8B 0K6

The design submission, Tracking Number 2024-01086, Web Portal Number 2024-S0783, originally received on February 26, 2024 was surveyed and accepted for registration as follows:

**CRN:** 0H25063.52 **Accepted on:** May 08, 2024

Reg Type: NEW DESIGN Expiry Date: February 15, 2034

Drawing No.: Scope of Registration As Noted

Fitting type: Loading Arm

Design registered in the name of : SPOOLTECH LLC

Description MAWP Design Temperature

As per scope of Registration

## The registration is conditional on your compliance with the following notes:

As indicated on AB-41 Statutory Declaration or AB-351 Declaration of Conformity form and submitted documentation, the code of construction is ASME B31.3.

- It is our understanding that the fitting(s), included as the scope of this submission, that is(are) subject to the Safety Codes Act shall comply with the requirements of the indicated Standard or Code of Construction on the AB-41 Statutory Declaration or AB-351 Declaration of Conformity as supported by the attached data which identifies the dimensions, materials of construction, press./temp. ratings and the basis for such ratings, and the identification marking of the fittings.
- This registration is valid only for fittings fabricated at the location(s) covered by the QC certificate attached to the accepted AB-41 Statutory Declaration or AB-351 Declaration of Conformity form.
- This registration is valid only until the indicated expiry date and only if the Manufacturer maintains a valid quality management system approved by an acceptable third-party agency, and maintains a valid Certification of Authorization Permit if required by the jurisdiction where manufacturing takes place, until that date.
- Should the approval of the quality management system lapse before the expiry date indicated above, this registration shall become void.

An invoice covering survey and registration fees will be forwarded from our Revenue Accounts.

If you have any question don't hesitate to contact me by phone at (780) 433-0281 ext 3362 or fax (780) 437-7787 or e-mail Blair@absa.ca.

Sincerely,

BLAIR, JODY, P. Eng. DOP Cert. No. D00010552

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## STATUTORY DECLARATION Registration of Fittings Single or Multiple Fitting Designs within one Fitting Category

						manuf	space, sho acturer's lo	go or tra	ademark
I, Patri				as it w	ill appear o	n the fitt	ting.		
	(name of applicant) (position title) (must be in a position of authority)								
of Spooltech, LLC									
located	(name of manufacturer)  located at 9325 Hwy. 6 North, Houston, Texas, 77095  FABRICATING SUCCE								
located	at 9325 rwy. 6 Nor		nt address)	F	ABRICA	TI	N G	S II I	CCE
do soler	mnly declare that the	u		re subject to t	he Safetv Co	des A	ct		
do solemnly declare that the fittings listed hereunder, which are subject to the Safety Codes Act (select only one)									
•									
	• •								S,
	(title of recognized North American Standard)								
r	materials of construction, pressure/temperature ratings and identification marking of the fittings, or								
	are not account by the provisions of a recognized North American standard and are therefore								
۰ د	are not covered by the provisions of a recognized North American standard and are therefore								
r	manufactured to comply withas supported by the								
	(title of code of construction or other applicable document)								
a	attached data which identifies the dimensions, materials of construction, pressure/temperature ratings								
a	and the basis for sucl	h ratings, and	the identification m	arking of the f	ittings.				
		<u>-</u> .		_					
					Pr 1 1				
I further	declare that the mar	nufacture of th	nese fittings is contr	olled by a qua	lity control pr	rogran	n which i	nas	
been ve	erified as described in	the below Ta	able as being suitab	le for the man	ufacturing of	these	fittings t	o the	
stated s	standard, regulation,	code, guidelir	ne or other applicab	le document.	The fittings co	overed	by the		
		. •	• •		-		•		
declaration for which I seek registration are as provided in the Supplementary Sheet(s) attached.									
Quality Program Verification and Manufacturing Sites									
A copy of the Quality Certificate from each manufacturing site must be included									
Item	Product	Quality	Scope of	Expiry	Verifying		Location Plant N		
#	Description, Model or Series	Program	Certification	Date	Organizati	on	addres		inu
				1164					1
1.	Loading Arm	ASME U	ASME U	July 31, 2024	ASME		Houston	n Texa	s
2.									
	1	1	ī		1				

2024-01086 Tracking #:

Alberta Municipal Affairs



In support of this application, the following information, calculations and/or test data are attached: SCOPE OF CRN, DRAWINGS, CALCULATIONS, REPORTS gnature of the Declarer) in the State DECLARED before me at MICHELLE GUERRERO Notary Public, State of Texas Comm. Expires 04-21-2024 of Oaths or Notary Public) Notary ID 132446094 04/21/2024 (expiry date (mm/dd/yy)) Commissioner of Oaths / Notary Public in and for: State of Te For ABSA Office Use Only: NOTES: To the best of my knowledge and belief, the application meets the requirements of the Safety Codes Act and CSA Standard B51, Part 1, Clause 4.2, and is accepted for registration in Category **ABSA** SAFETY CODES ACT - PROVINCE OF ALBERTA ACCEPTED: 0H25063, 52 See acceptance letter for Registered Date: conditions of registration. Date: 2024-05-08 By: Expiry Date: \_\_\_\_February 15 2034 This stamp and signature have been affixed electronically to this registered design as required by Section 20(1) of the Pressure Equipment Safety Regulation, in accordance with the Electronic Transactions Act Signature: (Signature of the Administrator/SCO) The information you provide is necessary only for the administration of the programs as required by the Alberta Safety Codes Act and Regulations in the Pressure Equipment Discipline

## SPOOLTECH, LLC

9325 HWY 6 NORTH HOUSTON, TEXAS 77095, USA



31-Oct-23

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## **SCOPE OF CRN REGISTRATION**

Product	Drawing	Design	Size	Connections	
Description	Number(s)	Code	Range		
4" MYR Link	EMCO WHEATON	ASME B31.3,	4" Sch. 40,	ASME B16.5	
Bottom Loader	E2123 4" CRN	2022	4" Sch. 80	Flanged - CL150,	
Arm	Rev. A			TTMA	

Material	MAWP at MAWT	MDMT	Corrosion Allowance	Design
Specification			(in.)	Report
ASTM A53-E/B,	150 psig at 150°F /	-29°C / -20°F for	Carbon Steel=0.125"	R-1930
ASTM A106-B,	1034 Kpag at 66°C	ASTM A53-E/B,	Stainless Steel=0.0625"	Rev. 0
ASTM A333-6,		ASTM A106-B,	Aluminum=0.0625"	
ASTM A234-WPB,		ASTM A234-WPB,		
ASTM A420-WPL6,		and ASTM A105.		
ASTM A105,		-46°C / -50°F		
ASTM A350-LF2-1,		for all other		
ASTM A36,		listed materials.		
ASTM A516-70N,				
ASTM A312-TP316L,				
ASTM A403-WP316L,				
ASTM A182-F316L,				
ASTM A240-TP316L,				
ASTM B241 6063				
A96063 T6,				
ASTM B361 WP6063				
A96063 T6,				
ASTM B209 6061				
A96061 T651				

**Note 1:** MAWP = Maximum Allowable Working Pressure, MAWT = Maximum Allowable Working Temperature, MDMT = Minimum Design Metal Temperature.



This stamp and signature have been affixed electronically to this registered design as required by Section 20(1) of the Pressure Equipment Safety Regulation, in accordance with the Electronic Transactions Act.